



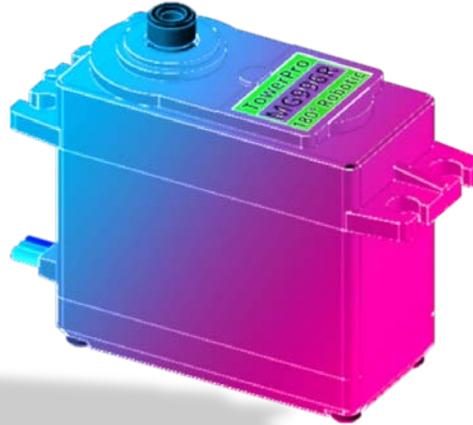
## How to build your robot

[www.pib.rocks/build](http://www.pib.rocks/build)

assembly instructions for:

## MOTOR CALIBRATION

v2024



PRINT

BUILD

DEVELOP

YOUR OWN ROBOT

## Step 1a



Cut the output barrel of the **power supply E14** as shown in the pictures.

Strip the ends of powersupply output wire to ensure the inside copper windings can be seen.



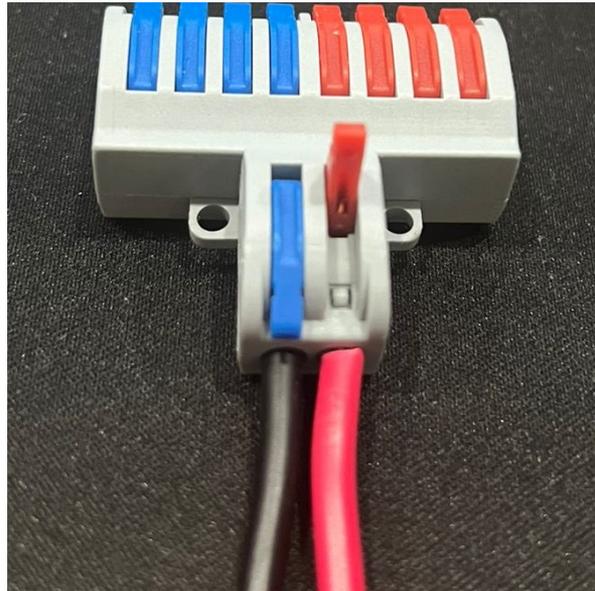
## Step 1b

Pull the red and blue switches in E13 (T-Connector), insert wires and then close them.



Make sure to place the wires in the correct switches:

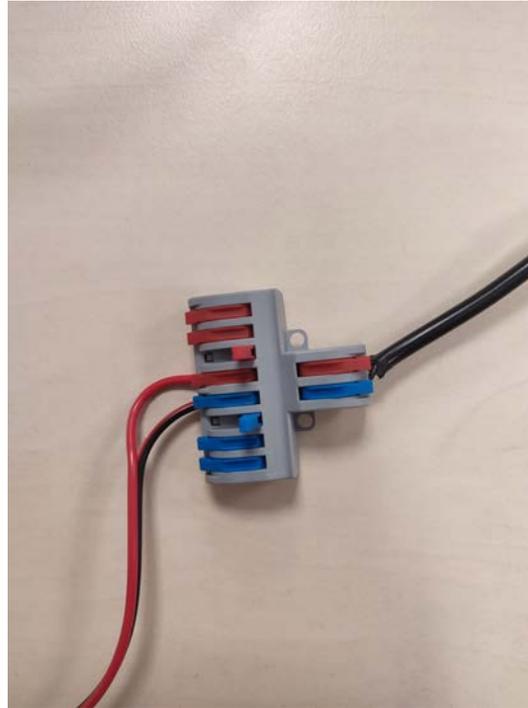
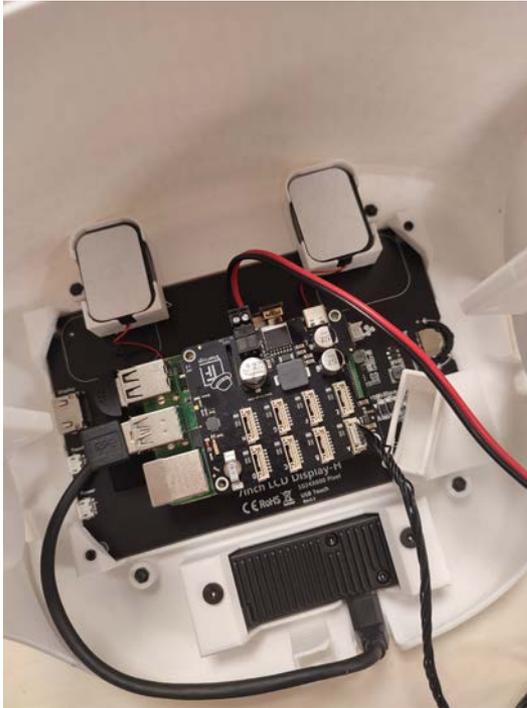
- ✓ **Red** wire to **red** switch
- ✓ **Black** wire to **blue** switch



## Step 2



Connect the black-red output cable from the head (coming out of the TinkerForge HAT) and connect it to E13 (T-Connector).



Make sure to place the wires in the correct switches:

- **Red** wire to **red** switch
- **Black** wire to **blue** switch

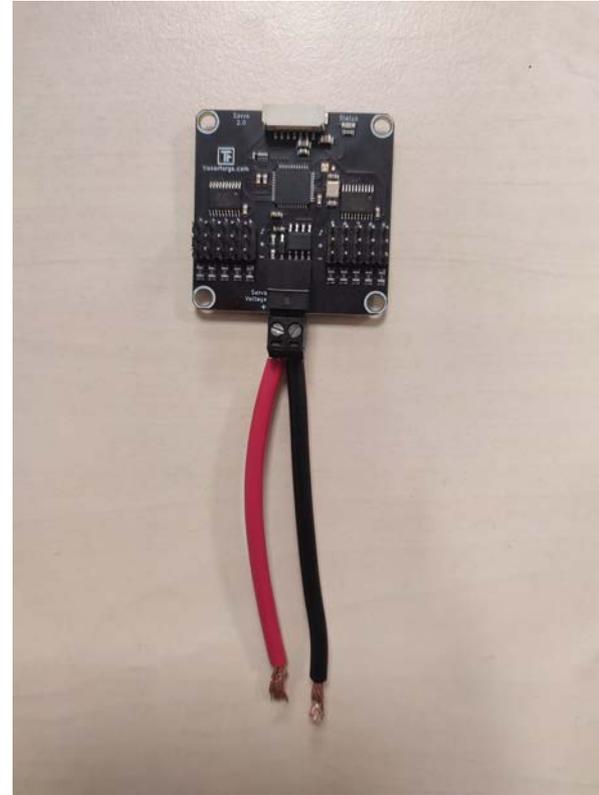
## Step 3a

Cut **10 cm** of the red-black **power cable** and insert them to the E03 TinkerForge **ServoBricklet**.



Make sure to place the wires in the correct switches:

- ✓ **Red** wire to **+ Symbol** (left spot)
- ✓ **Black** wire to **- Symbol** (right spot)



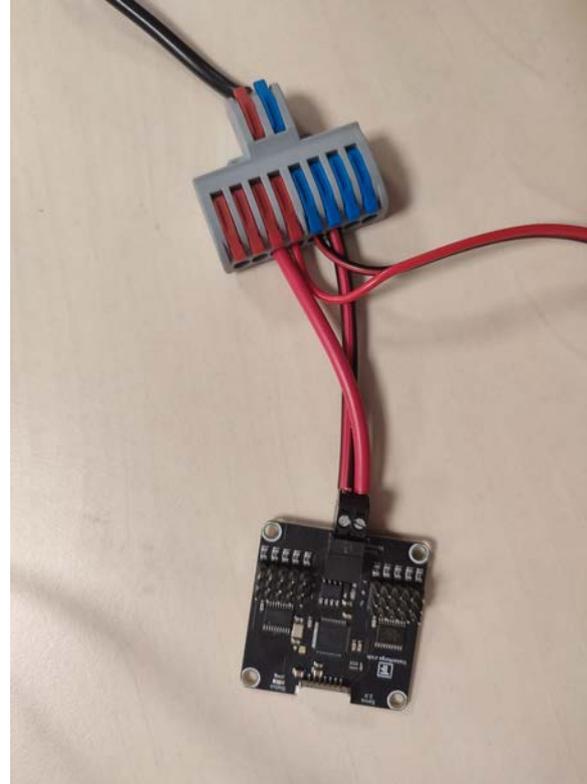
## Step 3b

Now you can insert the cables to the T-Connector.



Make sure to place the wires in the correct switches:

- ✓ **Red** wire to **red** switch
- ✓ **Black** wire to **blue** switch



## Step 4



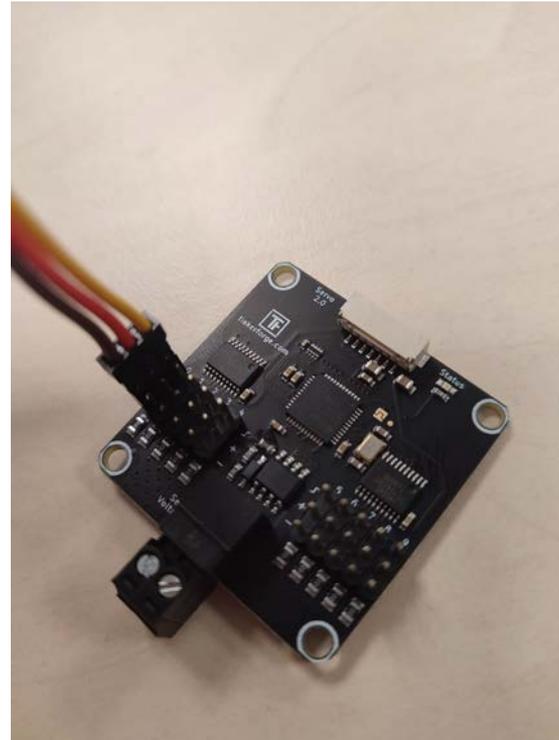
Now, we can connect the motors to the ServoBricklet.

You can add 10 motors at the same time – there are 10 slots for motors on the ServoBricklet.

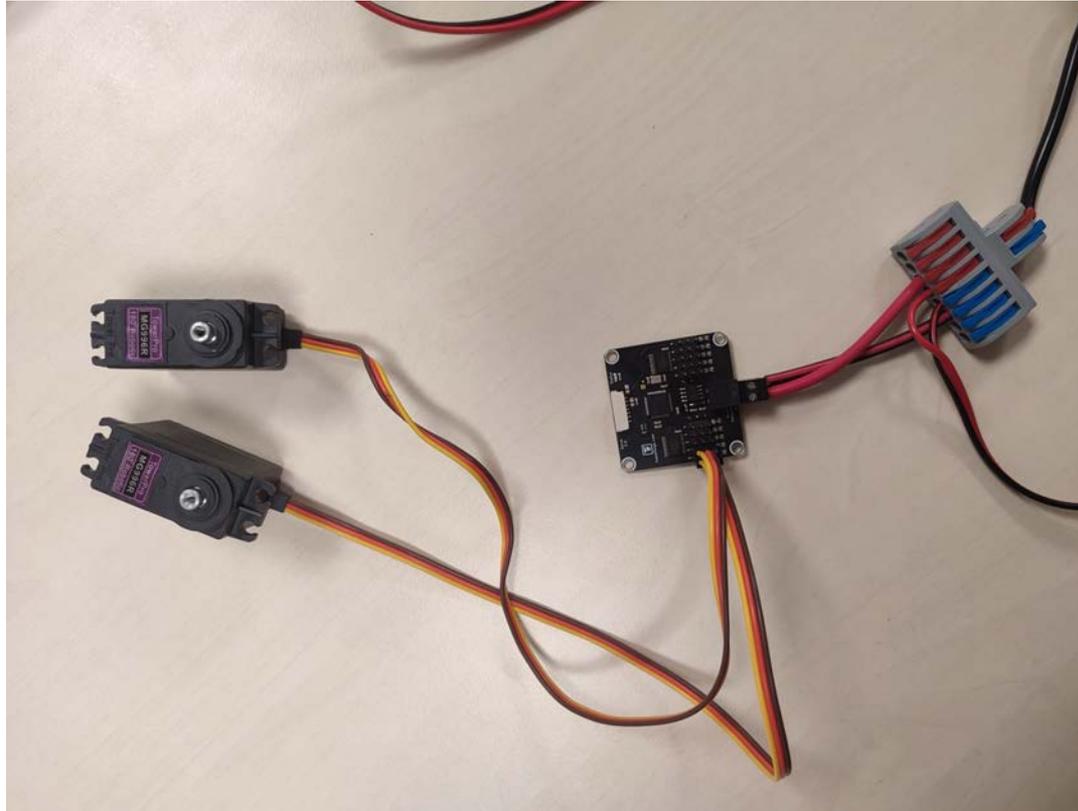


It is also important to have the correct orientation here:

- ✓ **Yellow** cable to **S Symbol**
- ✓ **Orange** cable to **+ Symbol**
- ✓ **Brown** cable to **- Symbol**

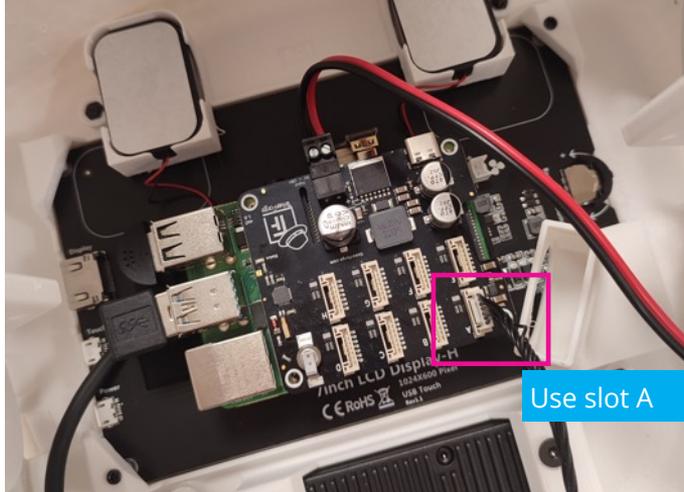


Step 4 – additional picture

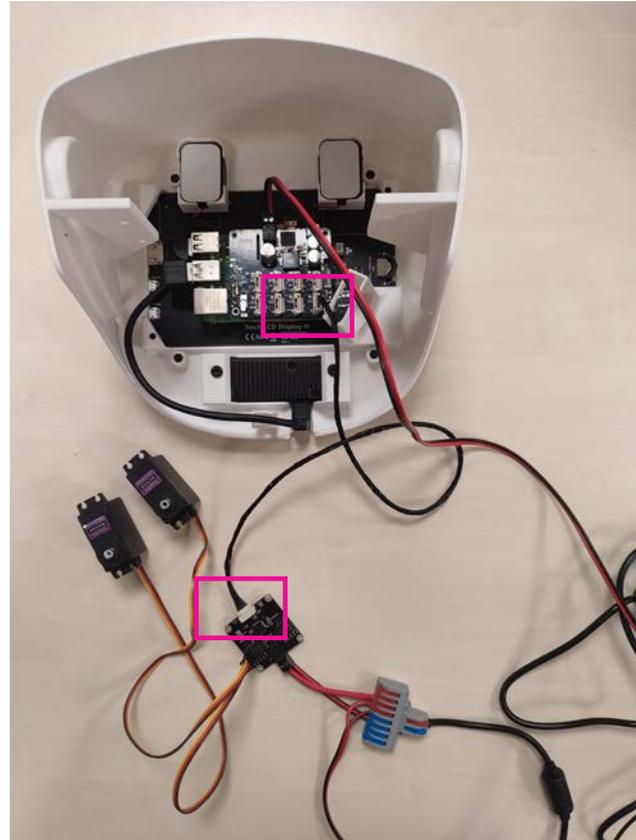


## Step 5

Connect the **bricklet cable** to the **TinkerForge HAT** in the head and then to the **TinkerForge ServoBricklet**.

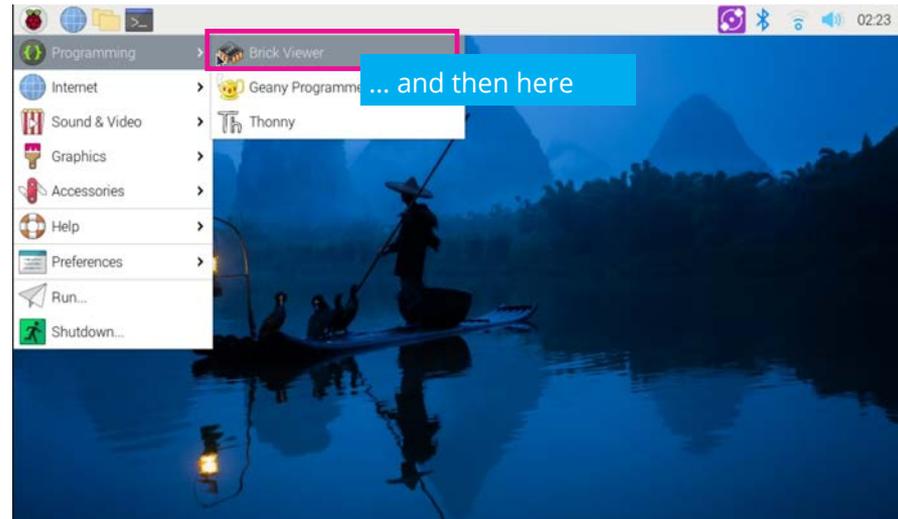
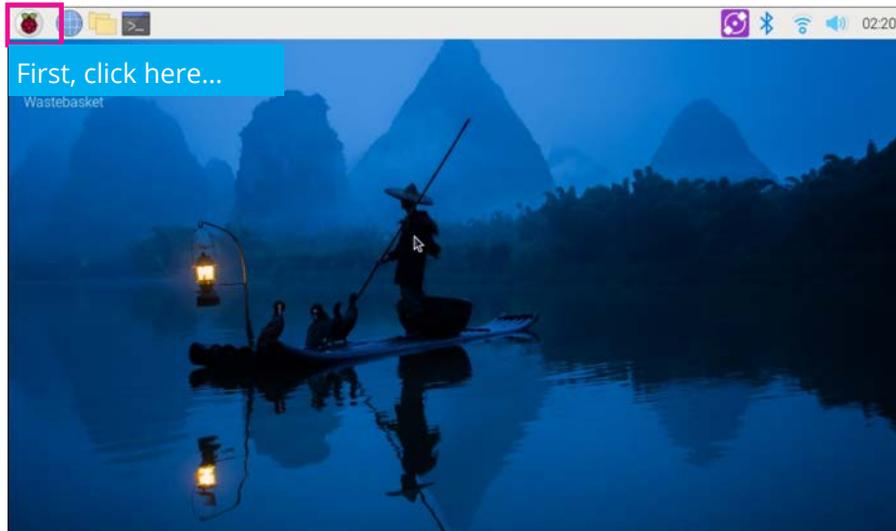


Use slot A



## Step 6

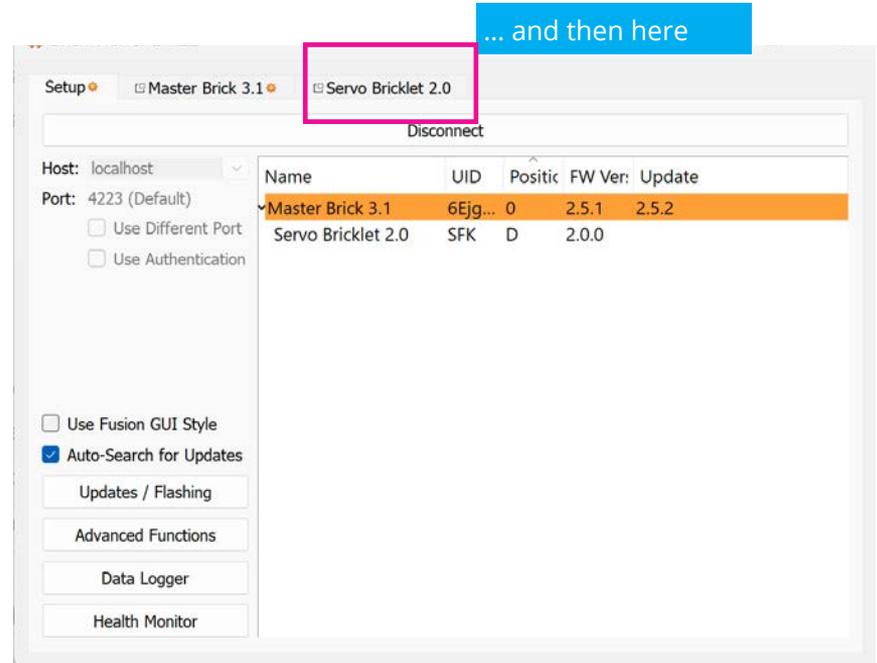
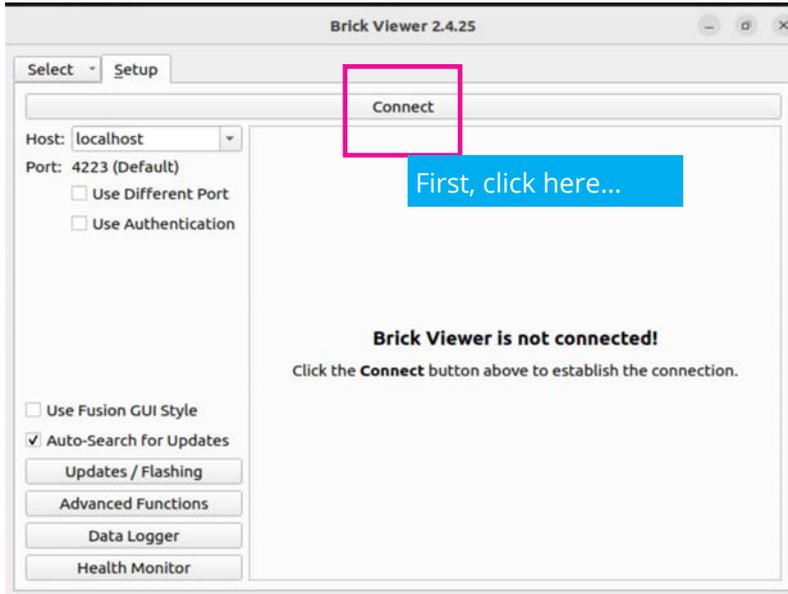
Plug the power cable into the power supply and start Raspberry Pi OS.  
Open the **Brick viewer** application.



## Step 7



Click „Connect“ and navigate to the tab „Servo Bricklet 2.0“



## Step 8



Select „All Servos“ and change the values as shown.

Other values are not important and do not need to be changed.

You will hear a sound from the motors once you changed the values – that is the calibration! The motors have switched to a 0-Position!

Select „All Servos“

For 1 **E15-DS5180SSG** to be connected to elbow joint, set position to **5500** instead of **0**

UID: SFK FW Version: 2.0.0 Timeouts: 0 Status LED: Show Status Reset More

All Servos  Enable Input Voltage: 0V

Current Consumption: 0mA

Pulse Width min/max (µs): 700 / 2500

Degree min/max (°/100): -9000 / 9000

Position (°/100)	Velocity (°/100s)	Acceleration (°/100s <sup>2</sup> )	Deceleration (°/100s <sup>2</sup> )	Period (µs)
<span>0</span>	<span>100000</span>	<span>50000</span>	<span>50000</span>	<span>19500</span>

0 Off  1 Off  2 Off  3 Off  4 Off  5 Off  6 Off  7 Off  8 Off  9 Off

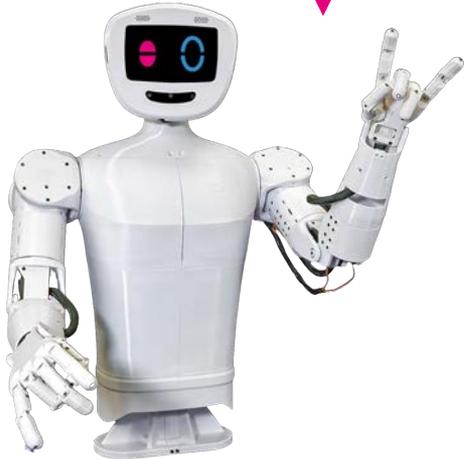
## Congratulations

You did a great job, the motors are calibrated.

Remove the calibrated motors, connect the remaining motors and repeat step 6-8.

Once finished, you can disassemble everything as you will need the T-Connector, bricklet cable, motors and so on in the other tutorials.

**Well done!**



## Do you need support?

Or do you need our pib.Box with all non-printable parts?  
Or maybe you have some new ideas and improvements?  
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