

# Clavicles

We recommend you print clavicles in 2 parts: B01-Clavicle\_left and B02-Clavicle\_right, if you have a printer with an average or above size like Prusa MK3. If you have a smaller printer like Prusa mini you can print clavicles on 3 parts: B21-Clavicle\_right, B22-Clavicle\_middle, B23-Clavicle\_left.

B01-Clavicle\_left

Latest version download

[pib-stls/B-Body/B01-Clavicle\\_left.stl at main · pib-rocks/pib-stls · GitHub](#)

Stable release download

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Suggested layer height

0.3 mm

Suggested infill percentage

30%-40%

Supports

Supports on build plate only

Number of this part for one arm Pib

1

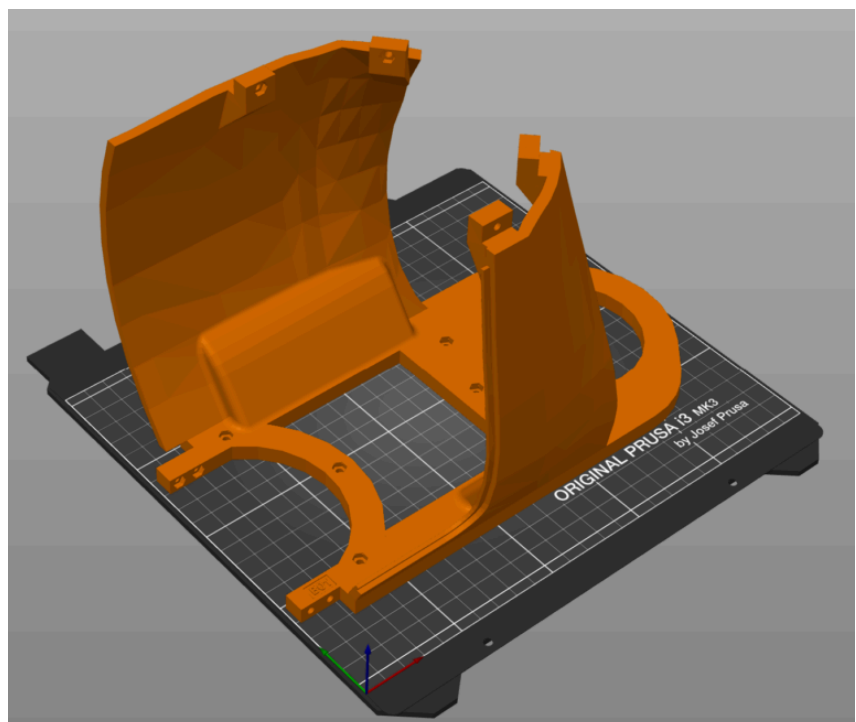
Number of this part for two arm Pib

1

Mass – (Mass with supports)

247.7g

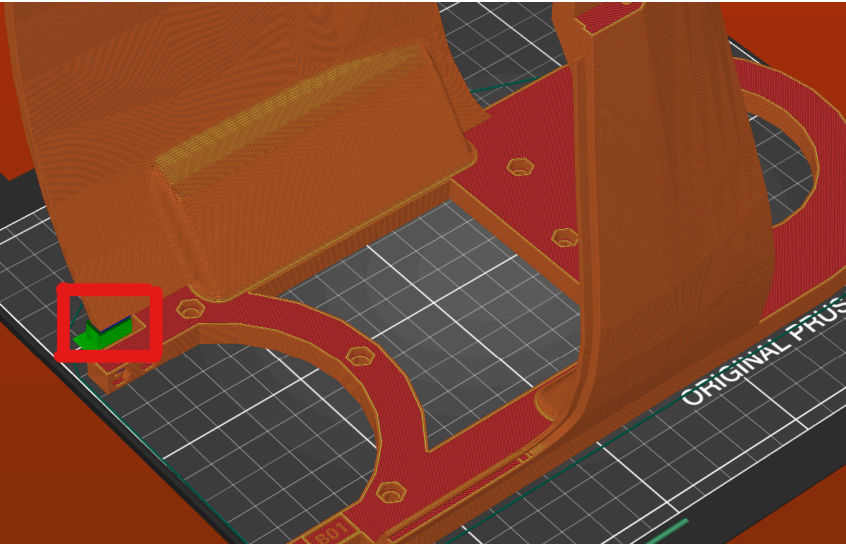
Suggested orientation



B01-Clavicle\_Left

Clean supports

After printing processing



B02-Clavicle\_right

Latest version download

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Suggested layer height

0.3 mm

Suggested infill percentage

30%-40%

Supports

None

Number of this part for one  
arm Pib

1

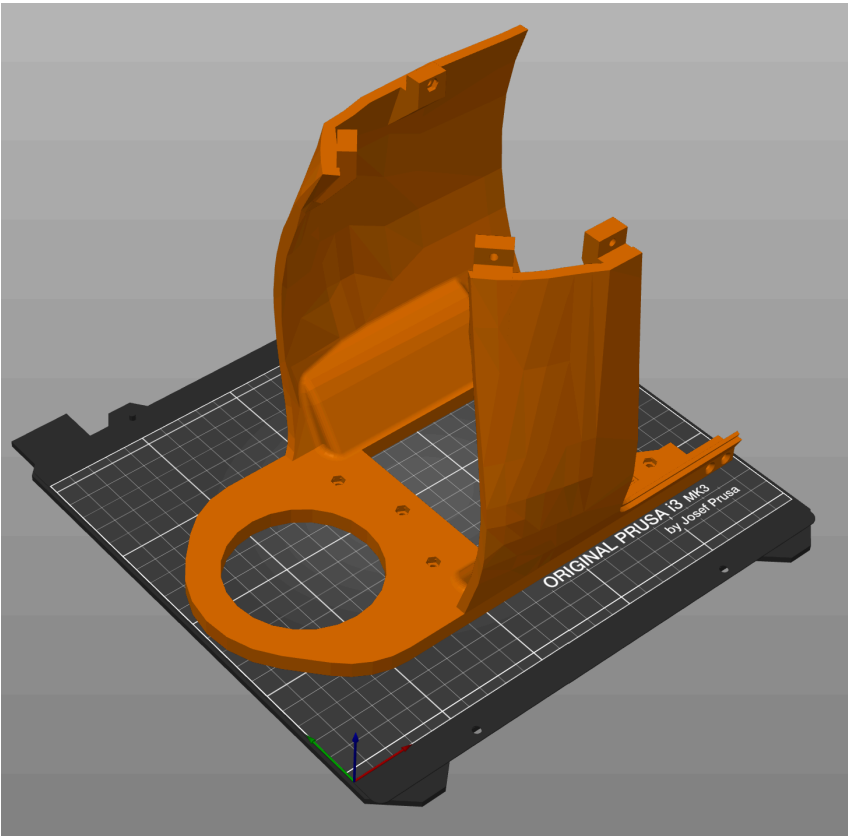
Number of this part for two  
arm Pib

1

Mass – (Mass with supports)

243g

Suggested orientation



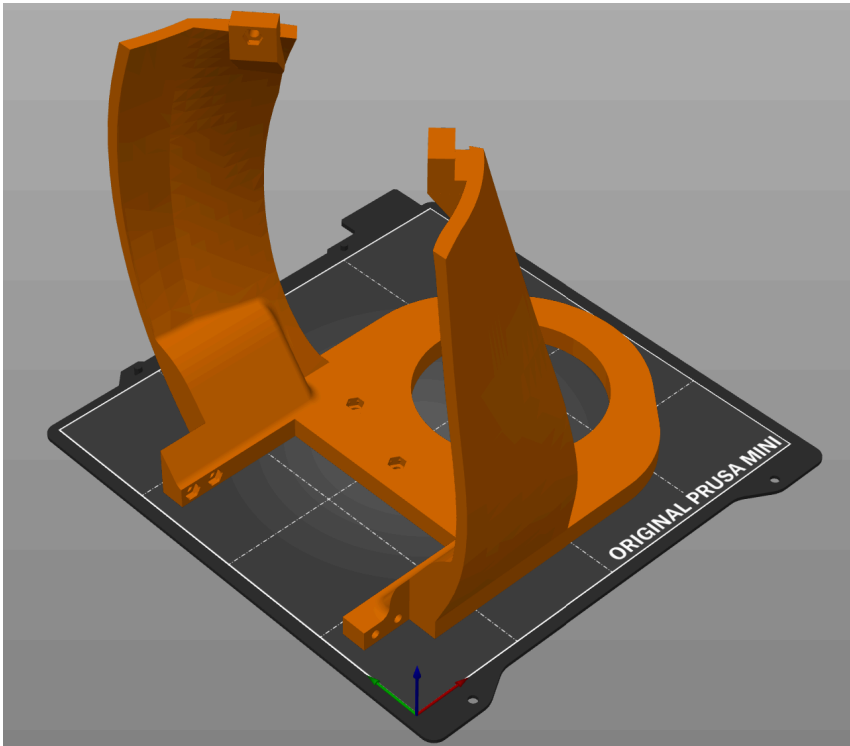
After printing processing      None

Clavicles in 3 parts:

Latest version download	<a href="#">pib-stls/B-Body/B21-Clavicle_right.stl at main · pib-rocks/pib-stls</a> · <a href="#">GitHub</a>
Stable release download	<a href="#">pib-stls/B-Body/B21-Clavicle_right.stl at main · pib-rocks/pib-stls</a> · <a href="#">GitHub</a>
Suggested layer height	0.25mm
Suggested infill percentage	30%-40%
Supports	None
Number of this part for one arm Pib	1
Number of this part for two arm Pib	1
Mass – (Mass with supports)	134g

B21-Clavicle\_right

Suggested orientation



After printing processing

None

B22-Clavicle\_middle

Latest version download

[pib-stls/B-Body/B22-Clavicle\\_middle.stl at main · pib-rocks/pib-stls · GitHub](#)

Stable release download

[pib-stls/B-Body/B22-Clavicle\\_middle.stl at main · pib-rocks/pib-stls · GitHub](#)

Suggested layer height

0.25mm

Suggested infill percentage

30%-40%

Supports

None

Number of this part for one arm Pib

1

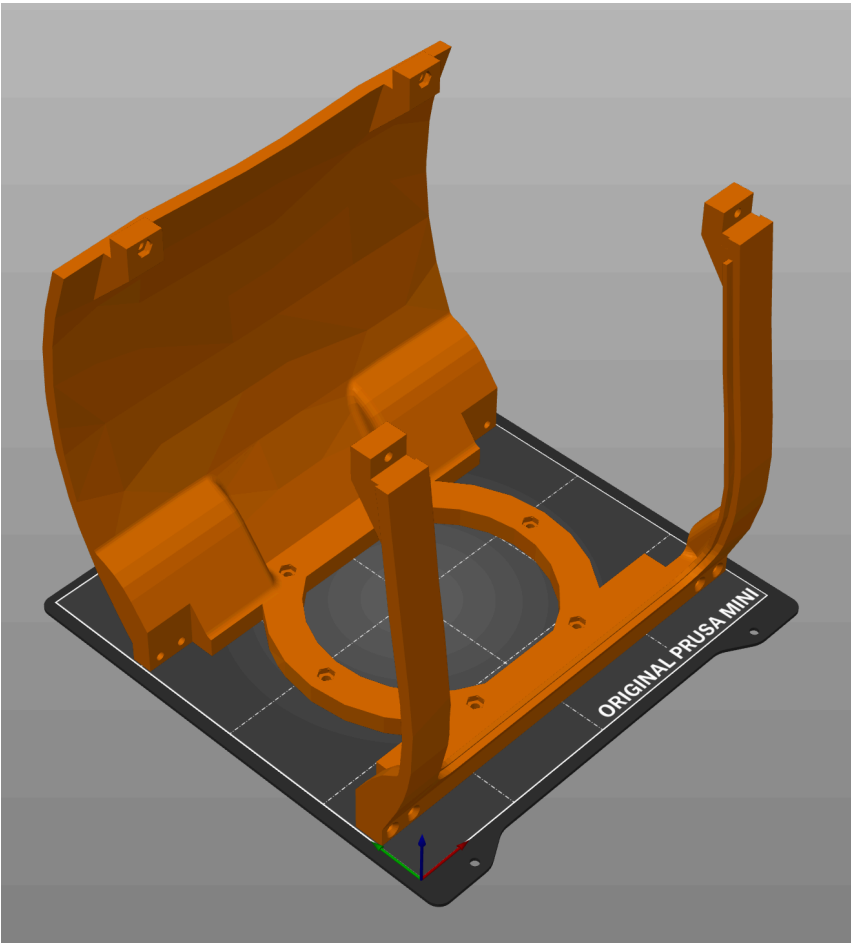
Number of this part for two arm Pib

1

Mass – (Mass with supports)

200g

Suggested orientation



After printing processing

None

B23-Clavicle\_left

Latest version download

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Suggested layer height

0.25mm

Suggested infill percentage

30%-40%

Supports

None

Number of this part for one arm Pib

1

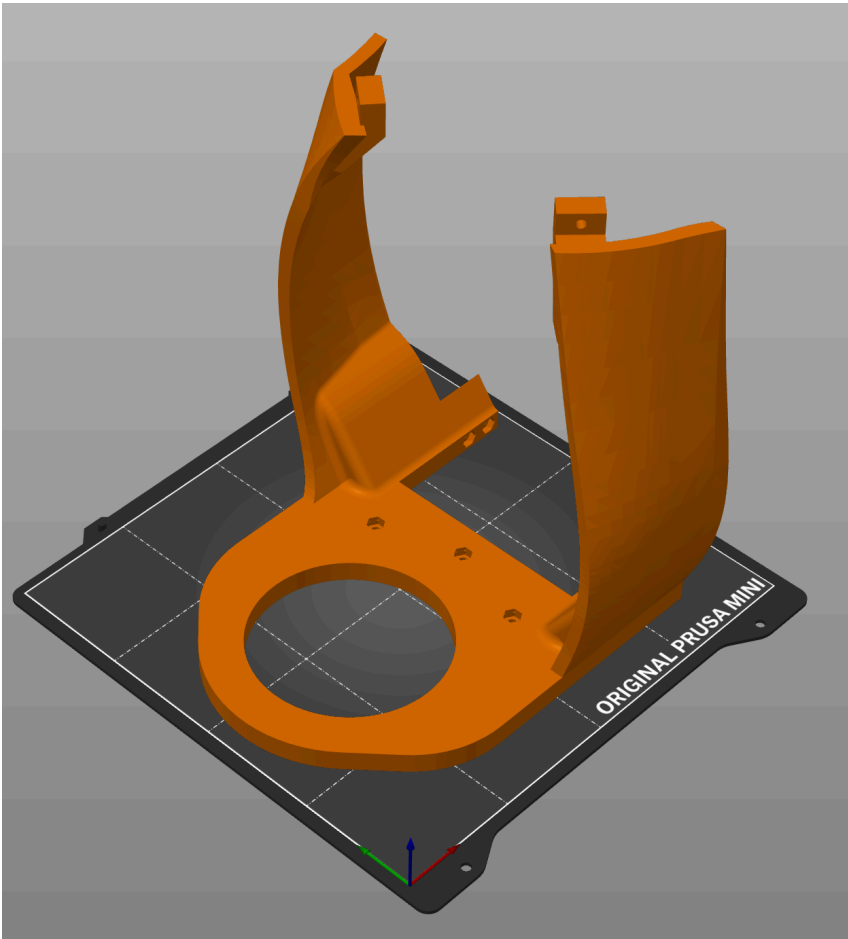
Number of this part for two arm Pib

1

Mass – (Mass with supports)

134g

Suggested orientation



After printing processing

None

