

Ribcage

B03-Ribcage_middle_left

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Suggested layer height

0.25mm

Suggested infill percentage

30%-40%

Supports

None

Number of this part for one arm Pib

1

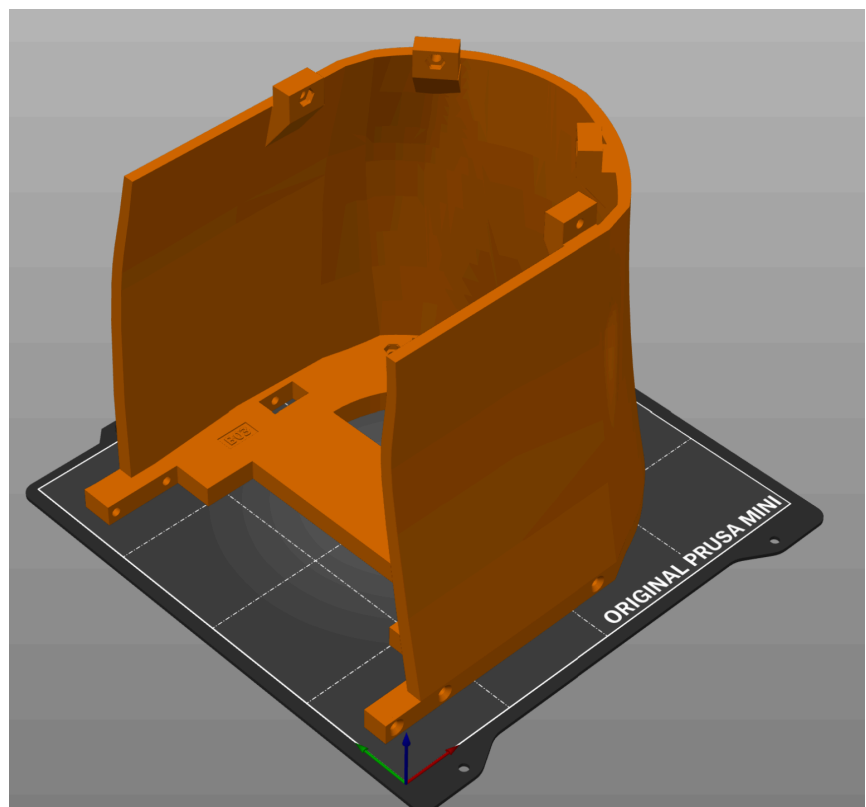
Number of this part for two arm Pib

1

Mass – (Mass with supports)

241.7g

Suggested orientation

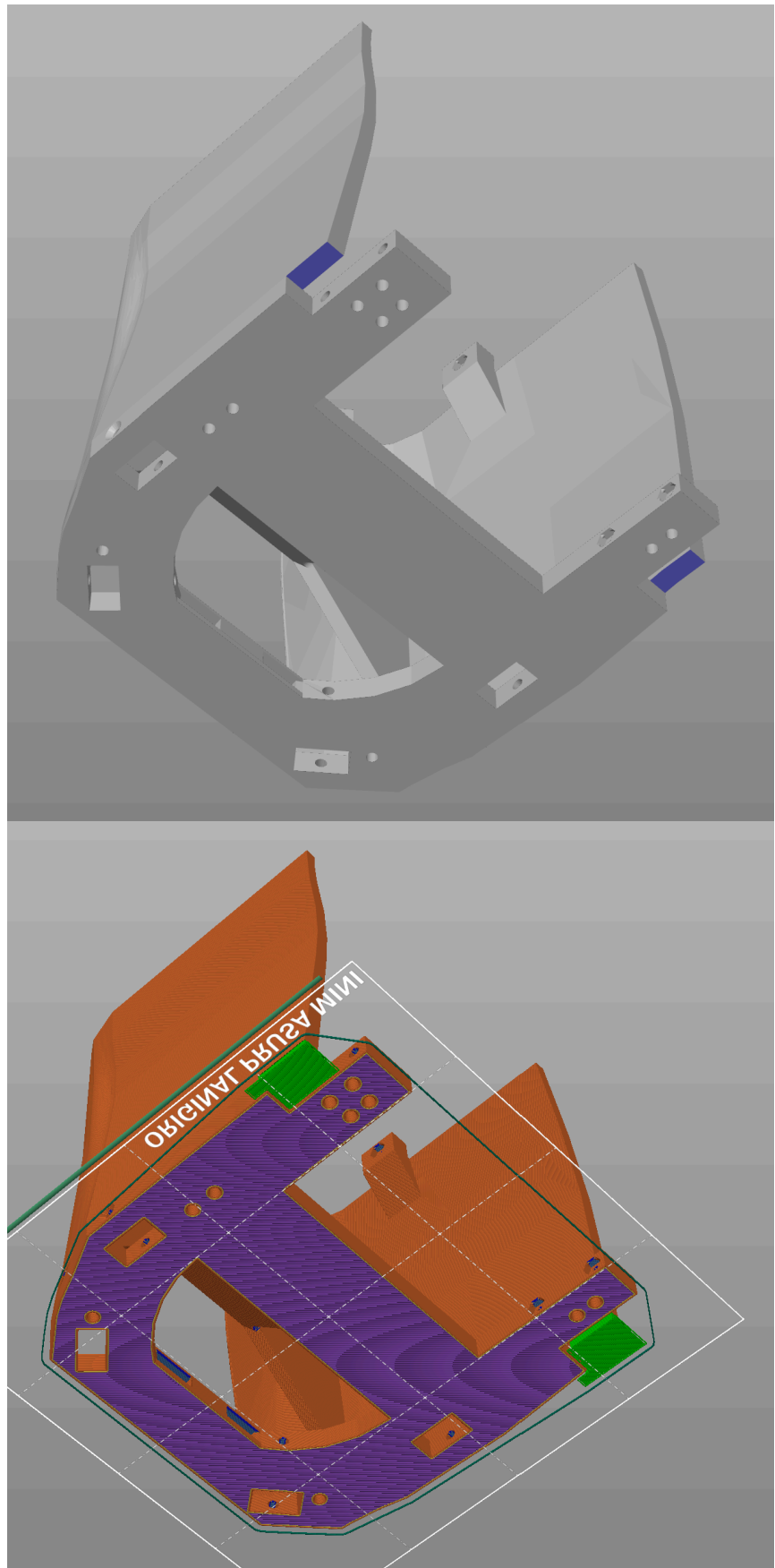


After printing processing

None

B04-Ribcage_middle_right

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Suggested layer height	0.25mm
Suggested infill percentage	30%-40%
Supports	For support enforcers only. Select smart fill, choose the blue faces shown.



Number of this part for one
arm Pib 1

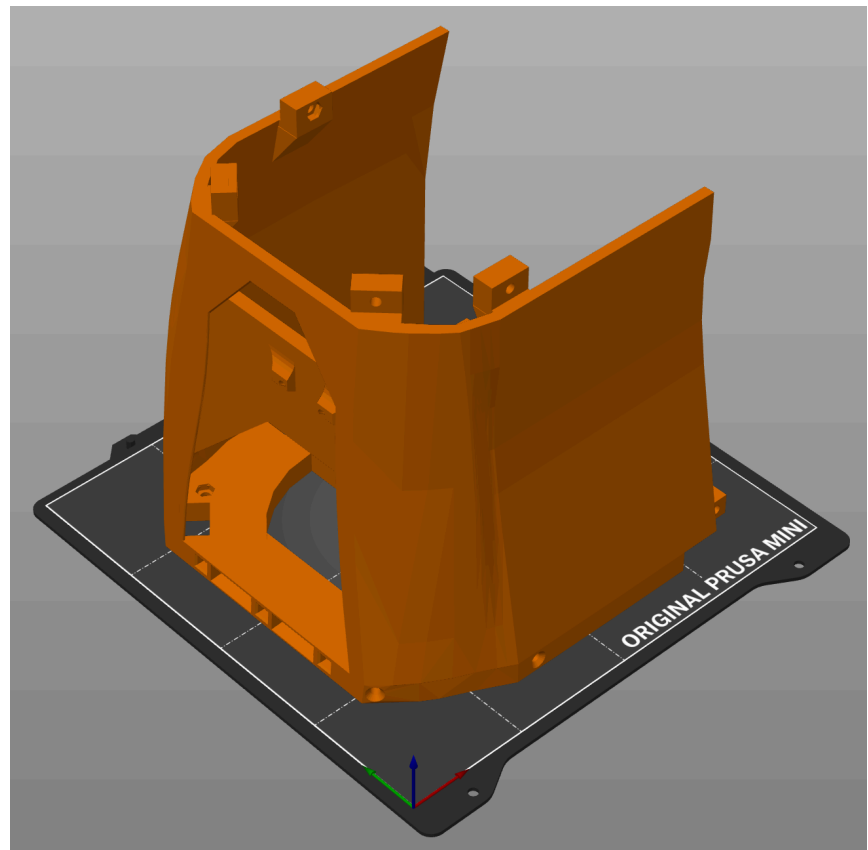
Number of this part for two
arm Pib 1

B04-Ribcage_middle_right

Mass – (Mass with supports)

240g

Suggested orientation



After printing processing

Clean supports

B17-Ribcage_middle_right_opening

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Suggested layer height

0.25mm

Suggested infill percentage

20%-30%

Supports

On build plate only

Number of this part for one arm Pib

1

Number of this part for two arm Pib

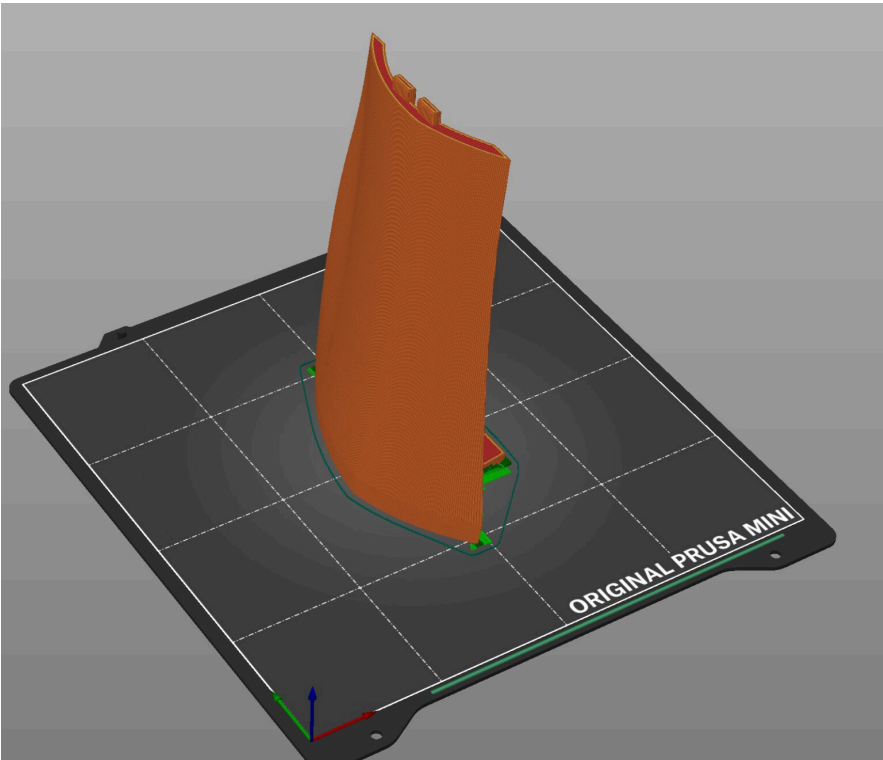
1

Mass – (Mass with

46g

supports)

Suggested orientation



After printing processing Clean supports

B05-Ribcage_helper_left

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Suggested layer height 0.25mm

Suggested infill percentage 20%-30%

Supports None

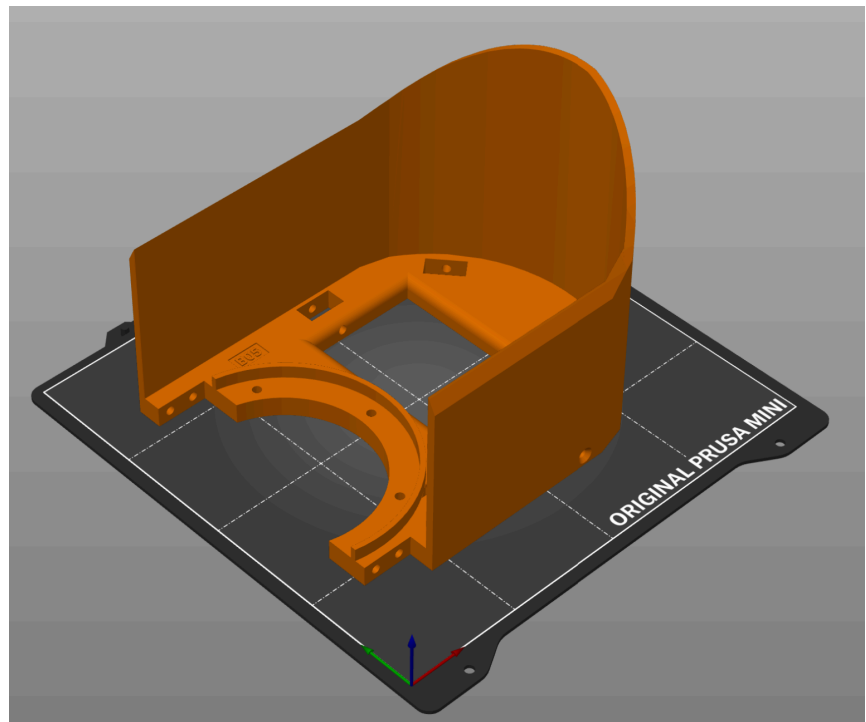
Number of this part for one arm Pib 1

Number of this part for two arm Pib 1

Mass – (Mass with supports) 118g

B05-Ribcage_helper_left

Suggested orientation



After printing processing

None

B06-Ribcage_helper_right

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Suggested layer height

0.25mm

Suggested infill percentage

20%-30%

Supports

None

Number of this part for one
arm Pib

1

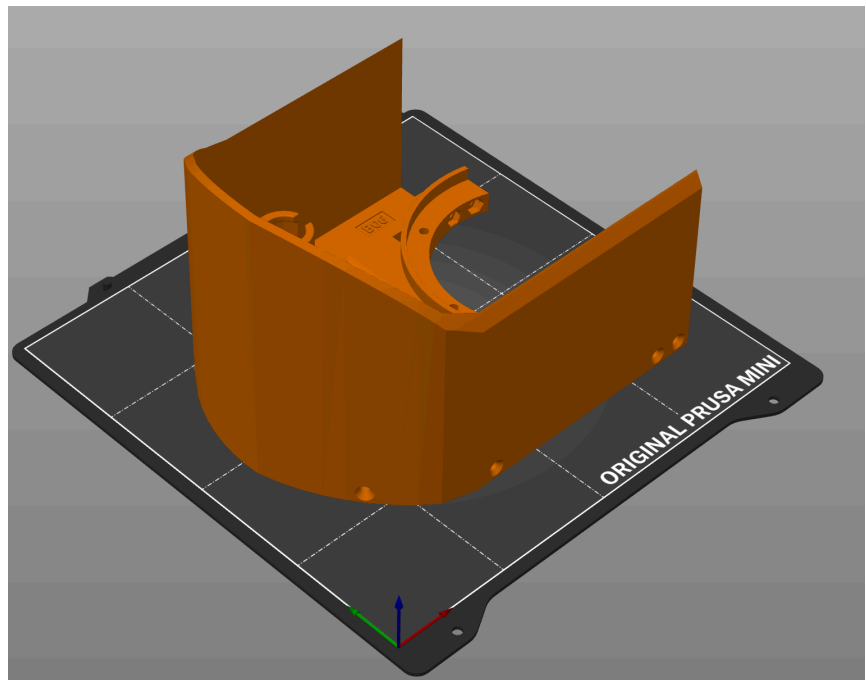
Number of this part for two
arm Pib

1

Mass – (Mass with
supports)

125g

Suggested orientation



After printing processing

None

