## حَاْمٍ

How to build your robot
www.pib.rocks/build


## You Print Build Develop

assembly instructions for:
NECK
Variant: ultimate

## Neck variations of pib

Pib's neck has 3 variations:

- Rookie: simple with 1 degree of freedom (left and right movement)
- Pro: intermediate with 2 degrees of freedom (up and down + left and right movement)
- and ultimate: advanced with 3 degrees of freedom.

This tutorial describes how to build the variant ultimate.


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## Printable parts

Pib's neck consists of $\mathbf{2 0}$ printable parts and is assembled in $\mathbf{1 1}$ steps.

In order to construct the neck, you will need to print the parts as seen in the table.

Please note: For better readability we use the abbreviations in the tutorial: A05 instead of A05-Neck_base.

## Printable parts

A05-Neck_base
3 x A06-Neck_base_connector

3 x A07-Neck_servo_connector
$3 \times$ A08-Neck_arm

A09-Neck_head
$3 \times$ A10-Neck_head_connector
3 x A12-Neck_driving_bevel_gear
3 x A13-Neck_driven_bevel_gear

## Non-printable parts

You will also need the following non-printable parts from our pib.Box Master.

If you do not have it yet, you can buy in our shop https://shop.pib.rocks

| Non-printable parts |
| :--- |
| $\mathbf{1 7 \times \text { S01 M3 nuts }}$ |
| $6 \times \mathbf{5 0 3}$ M3 8 mm screws |
| $7 \times$ S05 M3 12 mm screws |
| $4 \times$ S11 M3 30 mm screws |
| $9 \times$ M08 metal rods |
| $4 \times$ E07 MG996R servo |
| $18 \times$ M01 Ballbearings |
| $3 \times$ M02 Ballbearings |
| $3 \times$ M03 Ballbearings |

## Step 1

Insert $3 \times \mathrm{M} 02$ Ballbearings into A05.


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## Step 2a

Place $2 \times$ A06 in the shown spots in A05.


## Step 2b

Place A07 into M03 ballbearing and repeat this step twice more. Insert the assembled parts into the shown spots of A05-A06.


## Step 3a

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Connect A13 to A07 in the shown orientation using $1 \times$ nut and $1 \times 30 \mathrm{~mm}$ screw. Repeat this step two more times.


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## Step 3b

$\longrightarrow$
Connect A13 to A07 in the shown orientation using $1 \times$ nut and $1 \times 30 \mathrm{~mm}$ screw. Repeat this step two more times.


## Step 4a

Place $6 \times$ nuts and $6 \times$ E07 servos in the shown spots and fix them by using $6 \times 8 \mathrm{~mm}$ screws.


## Step 4b

Place $6 \times$ nuts and $6 \times$ E07 servos in the shown spots and fix them by using $6 \times 8 \mathrm{~mm}$ screws.


## Step 5

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Connect A12 to E07 servo using $1 \times 12 \mathrm{~mm}$ screw while meshing the gears' teeth together with smooth interaction. Repeat this step 2 more times.


## Step 6

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Place $4 \times$ M01 ballbearings in the shown spots in A08, and repeat this step 2 more times.


## Step 7

Connect the $3 \times$ A08 to the $3 \times$ A06 using $3 \times$ metal rods while maintaining the shown orientation.


## Step 8

Connect $3 \times$ A10 to the tops of A08 using $3 \times$ metal rods.


## Step 9

Place $6 \times \mathrm{M} 01$ ballbearings in the shown spots in A09.


## Step 10

Place $4 \times$ nuts in A09 in the shown spots. Put an E07 servo from below and fix it with $4 \times 12 \mathrm{~mm}$ screw on the bottom side.

$\square$ ? assembly instructions for: NECK. ultimate

## Step 11

Connect A09 to A10 using $3 \times$ metal rods.


## Congratulations

You did a great job, the neck is assembled!


## Do you need support?

Or do you need our pib.Box with all non-printable parts?
Or maybe you have some new ideas and improvements?
Please contact us.

